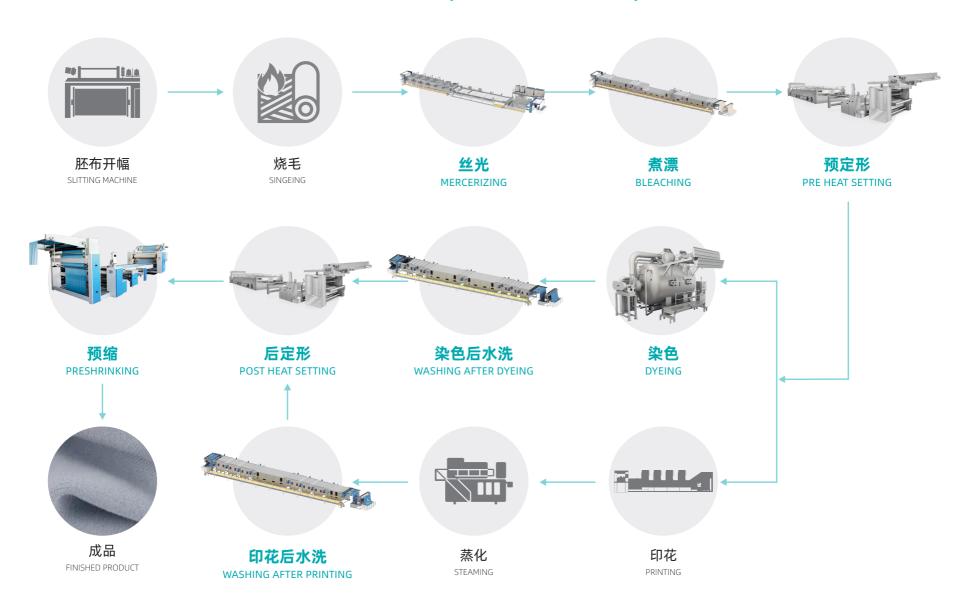


智能连续湿处理设备 H 织 面 料 KNITTED FABRIC

INTELLIGENT CONTINUOUS WET FINISHING EQUIPMENT

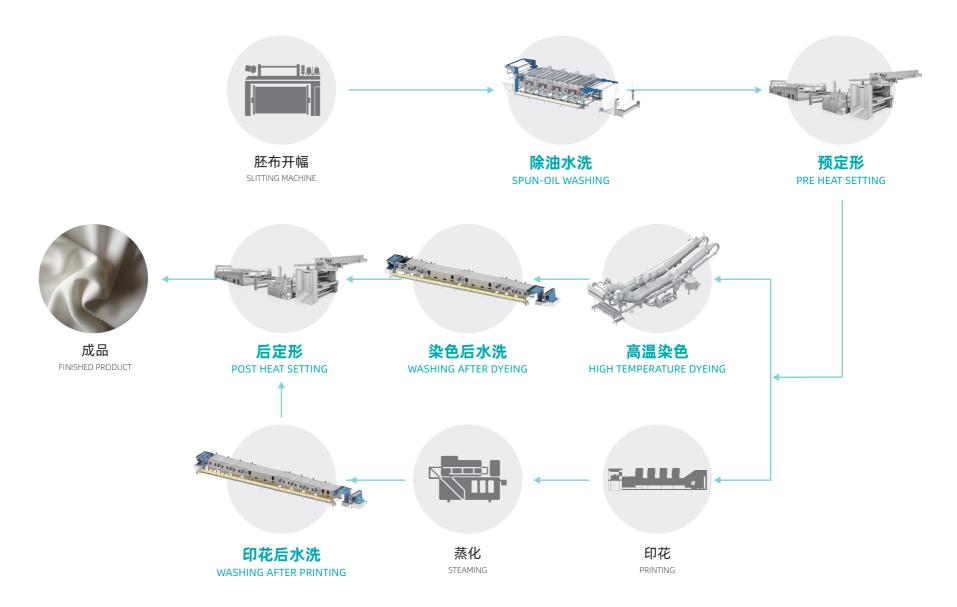
# 针织纤维素纤维面料印染生产流程参考

PROCESS FLOW FOR CELLULOSIC KNITTED FABRICS (DYEING AND PRINTING)



# 针织化学纤维面料印染生产流程参考

**ROCESS FLOW FOR SYNTHETIC KNITTED FABRICS (DYEING AND PRINTING)** 



## 针织平幅色织布水洗机

#### **OPEN-WIDTH WASHING RANGE FOR YARN DYED KNITTED FABRIC**

# **TKY663**

针织平幅色织布水洗机整机高智能化与高同步化设计低张力稳定行机。

在染色纱线编制成布的过程后,布面上有的粉尘,刮毛,织造的油剂,以及其余一些脏污,必须要经过多道水洗,来洗除一部分杂质,以提高织物的色泽鲜艳度、色牢度和洁净度。而去除这些杂质的过程,就叫色织布水洗。

针对客户对高生产效率、低单位能耗以及卓越布面水洗效果的需求,三技研发出连续针织平幅色织布水洗机,专为批量高效色织布水洗流程而定制。

TKY663 Open-width Washing Range for yarn dyed knitted fabric is of high intelligence and high synchronization design, with low tension and stable processing features.

The machine is configured for mass production of yarn-dyed knitted fabric. It is suitable for washing process of all kinds of yarn-dyed fabric, which can improve the color brightness and cleanliness of the fabric.

The fabric surface will be very smooth and the color brightness can be enhanced, which is especially suitable for washing process of highend knitted fabrics.









触屏式人机交互装置

Touch-Screen Human-Computer Interaction Device



根据工艺配方自动控制节点参数,参数实时显示,生产操作简单便捷

Automatically control node parameters according to the process formula, display parameters in realtime, and make production operations simple and convenient.

**一体式过滤系统** Integrated Filtration System



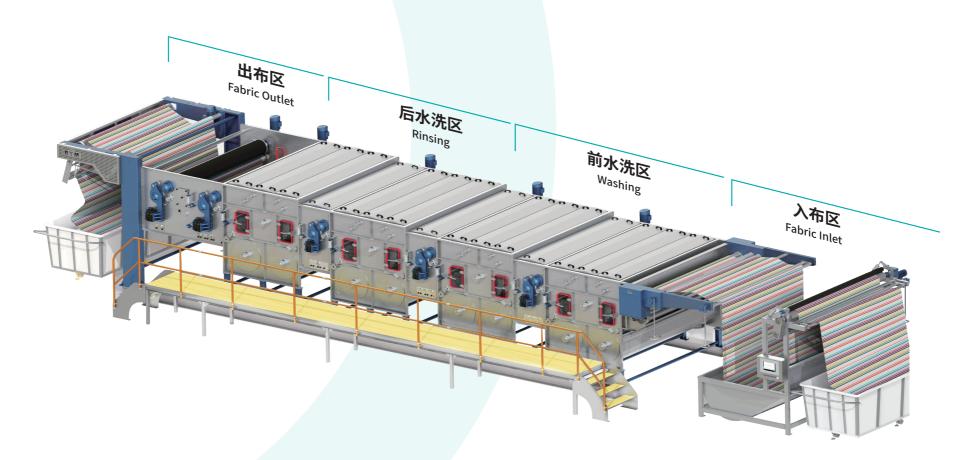
水洗单元与过滤器一体式设计,工作液循环高效,配合两道过滤系统可快速过滤花毛等杂质

The integrated design of the washing unit and filter ensures efficient circulation of the working fluid, and when combined with two filtration systems, it can quickly filter impurities such as flower hairs.

气囊 Air Bellow



高质量气囊,使用寿命长 High-quality Airbag equipped for long lifetime.



### 针织平幅染色后水洗机

### OPEN-WIDTH DYE WASHING RANGE FOR KNITTED FABRIC

## **TKD665**

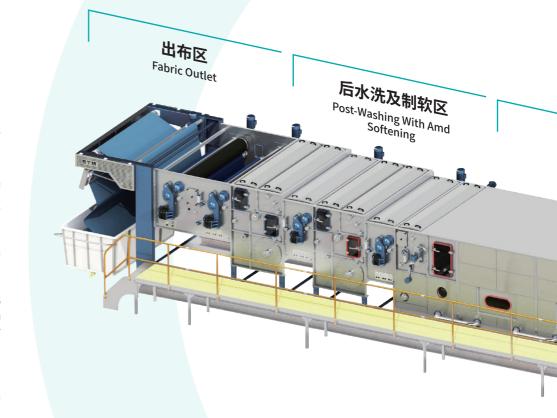
针织平幅染色后水洗机整机高智能化与高同步化设计,低张力稳定行机。

由于在染色过程后,布面上有许多未上染固色的染料、水解染料、碱剂以及其它化学物质,必须要经过多道水洗和皂洗,来洗除一部分杂质,以提高织物的色泽鲜艳度、色牢度和洁净度。而去除这些杂质的过程,就叫染色后水洗。针对客户对高生产效率、低单位能耗以及卓越布面水洗效果的需求,三技研发出连续针织平幅染色后水洗机,专为批量高效优质水洗流程而定制。

TKD665 Open-width Dye Washing Range is of high intelligence and high synchronization design, with low tension and stable processing features.

There are many undyed and hydrolyzed dyes, alkali agents and chemicals left on the fabric after the dyeing process, and it is necessary to go through multiple washes to wash off these impurities in order to improve the color brightness and color fastness. This multiple washing process is called washing after dyeing.

In response to customers' demand for low unit energy consumption, high washing quality and efficiency, TEXPRO has developed the continuous Openwidth Dye Washing Range.







#### 布面平整及适宜敏感色水洗

Smooth Fabric Surface And Suitable For Sensitive Color Washing





### 专利设计 Niagara 水洗单元

Patent Design Niagara Washing Unit



底部液下湍流配合顶部喷淋可高效冲洗布面,快速去除布面浮色及杂质

Bottom liquid turbulence combined with top spray can efficiently flush the fabric surface, quickly removing floating colors and impurities from the fabric surface.

### 高强度堆布网

High Strength Fabric Dwelling Net



高强度及大网孔设计,容布量高且液体 可充分穿透布匹

High strength and large mesh net designed, with satisfied dwelling capacity and penetration effect.

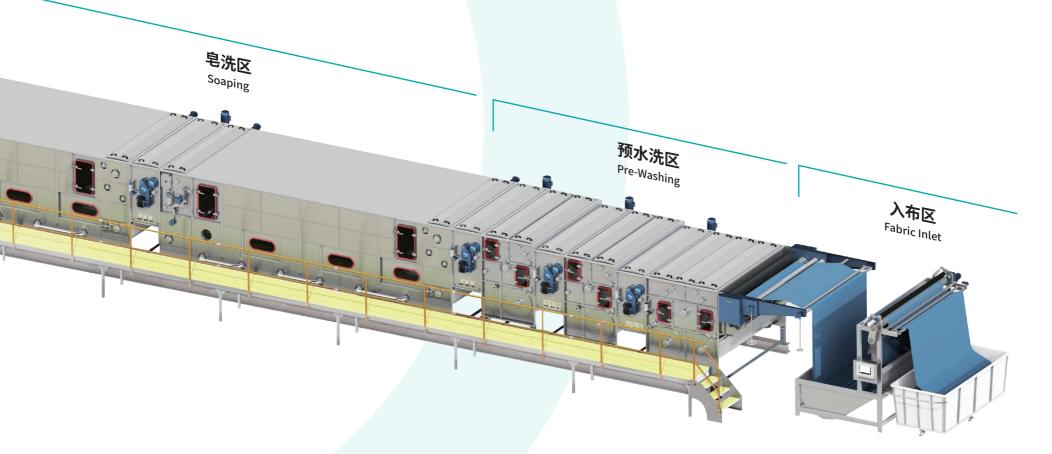
### 多节点同步马达配置

Multiple Synchronous Motors



整机设置多节点同步马达,保障布匹低张力运输于设备的前中后段

Multiple synchronous motors equipped to ensure that the fabric is transporting in low tension.



## 针织平幅印花后水洗机

## OPEN-WIDTH PRINT WASHING RANGE FOR KNITTED FABRIC

## **TKP666**

针织平幅印花后水洗机整机高智能化与高同步化设计, 低张力稳定行机。

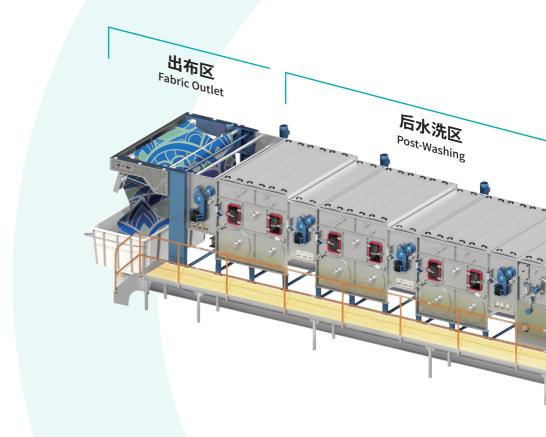
织物印花后,布面上的色浆、糊料、残留的化学药剂和染料等物质必须经水洗加以洗除才能获得良好的色泽和染色牢度。该类物质可经扩散进入水洗液,并在新鲜洗液不断冲洗置换下从织物上去除,而该过程,就叫印花后水洗。

针对客户对高生产效率、低单位能耗以及卓越布面水洗效果的需求,三技研发出连续针织平幅印花后水洗机,专为批量高效印花后水洗流程而定制。

TKP666 Open-width Print Washing Range is of high intelligence and high synchronization design, with low tension and stable processing features.

After the fabric printing process, the remaining pigment, paste, residual chemicals and dyes on the fabric must be washed off to obtain good color brightness and color fastness. They are able to be diffused into the water and removed from the fabric under the continuous washing and replacement effect of the fresh water. And such process is called washing after printing.

In response to customers' demand for high production efficiency, low unit energy consumption and excellent fabric washing effect, TEXPRO has developed the continuous open-width washing after printing range TKP666, which is specially customized for mass production of the process.











易维护高效喷淋

Easy Maintenance And Effective Power-Spray



人性化设计及方便维护的强力喷淋管设计

Humanized design for convenient maintenance Power-spray design.



Inductive Flowmeter



准确及自动监控流量

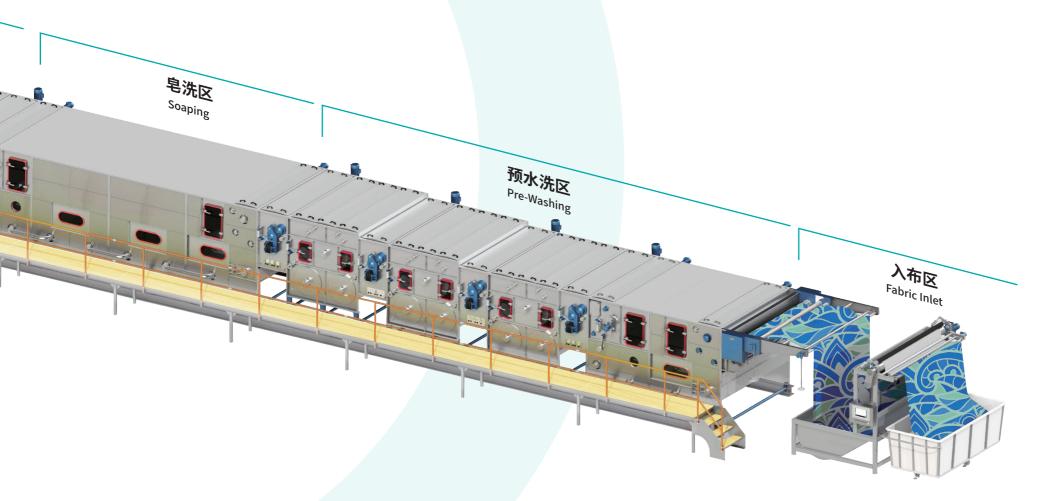
Accurately and automatically monitoring of liquid flow rate.





全自动运作过滤器,可有效去除污物及毛屑

Automatic filter, which can remove the dirt and lint efficiently.



## 针织平幅制软机

## **OPEN-WIDTH SOFTENING RANGE FOR KNITTED FABRIC**



针织平幅制软机整机高智能化与高同步化设计, 低张力稳定行机。

该设备针对针织物的批量制软流程而配置,适用于各类针织物的制软流程。

使用该设备进行制软后的织物布面平整光洁,尤其适用于高端针织物的制软作业。

TKS667 Open-width Softening Range for Knitted fabric is of high intelligence and high synchronization design, with low tension and stable processing features.

The machine is configured for the mass production softening process for all kinds of knitted fabrics. After the processing, the fabric surface is smooth and tidy, especially suitable for the softening of high-end knitted fabric.









网带同步传动装置 Mesh Belt

Mesh Belt Synchronized Driving Device



湿一湿过软系统 Wet-Wet Softener System



重轧车 Heavy Squeezer



自动调节堆布停留时间,工作液循环稳定,使柔软剂充分扩散入纱线之间

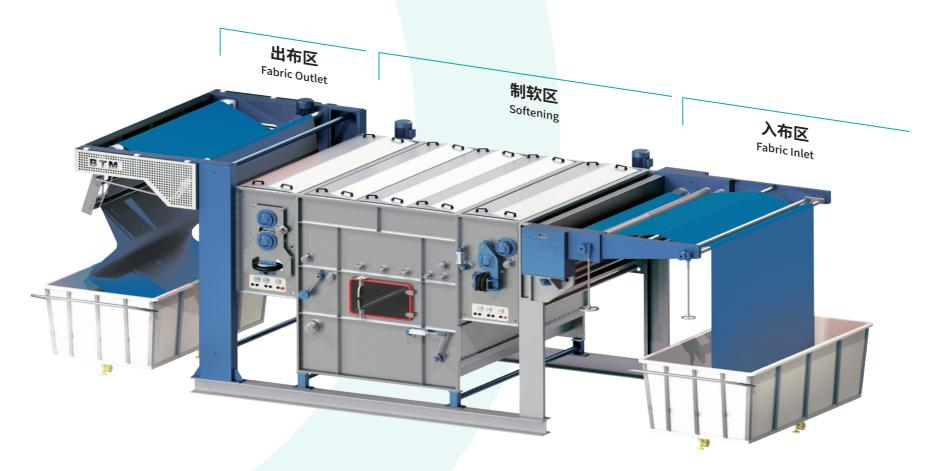
Automatic adjustment of fabric retention time, stable circulation of working fluid, allowing the softener to fully diffuse between the yarns.

根据工艺配方自动控制柔软剂加入量,过软均匀,可达到干布过软效果,零排放

Automatically control the amount of softener added according to the process formula, ensuring even softening and achieving a dry fabric softening effect with zero emissions.

轧余率低至 50%, 确保工作液左中右 均衡渗透

The pick up rate is as low as 50%, ensuring balanced infiltration of the working fluid in the left, middle, right directions.



## 针织平幅除油水洗机

## OPEN-WIDTH SPUN-OIL WASHING RANGE FORKNITTED SYNTHETIC FABRIC

# **TKW668**

针织平幅除油水洗机整机高智能化与高同步化设计,低张力稳定行机。

该设备针对针织物的批量除油水洗流程而配置,适用于化纤类针织物的除油水洗流程。

使用该设备进行除油水洗后的织物布面平整光洁,尤其适用于高端针织物的除油水洗作业。

TKW668 Open-width Spun-oil Washing Range is of high intelligence and high synchronization design, with low tension and stable processing features.

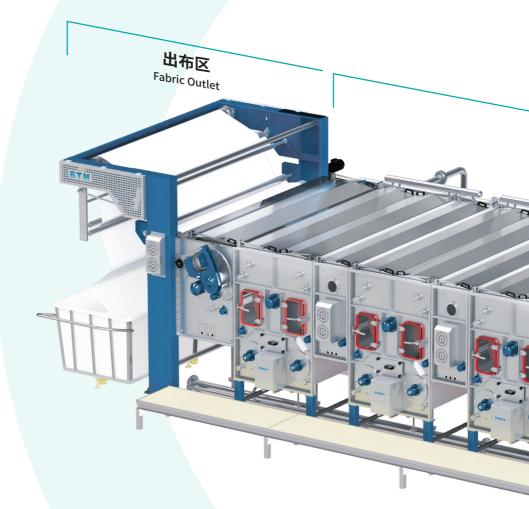
The machine is configured for the mass production of spun-oil washing process for all kinds of knitted synthetic fabric. After the processing, the fabric surface is smooth and tidy, especially suitable for the spun-oil process of high-end knitted synthetic fabric.











**Niagara 水洗单元** Niagara Washing Unit



加热系统 Heating System



底部湍流结合顶部喷淋双重水洗,可使油污 快速分散脱离,配合瀑布式循环系统能避免 油污反沾及脏污沉积

Bottom turbulence combined with top spray dual water washing can quickly disperse and detach oil stains, and with the help of a waterfall circulation system, it can prevent oil stains from rebounding and depositing diff

换热面积大,升温快速均匀,相比底 板加热及直接加热能节约蒸汽量 10%

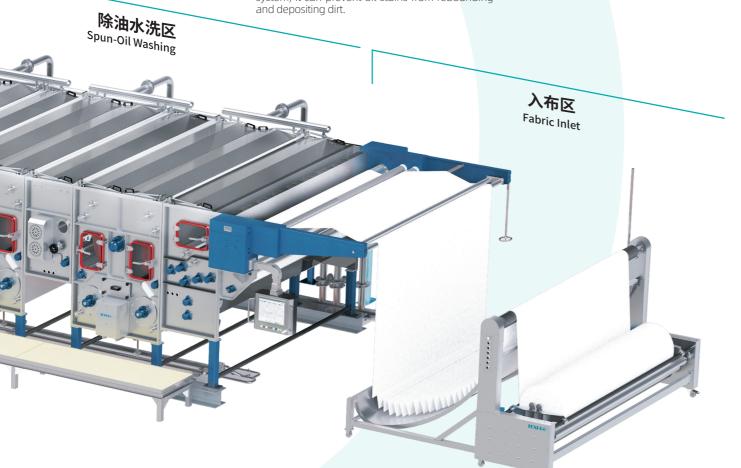
Large heat exchange area, fast and uniform heating, can save 10% steam compared to bottom plate heating and direct heating.





一体式设计的过滤器确保工作液快速循环,双通道过滤系统可高效过滤油污杂质,降低水耗能耗

The integrated design of the filter ensures fast circulation of the working fluid, and the dual channel filtration system can efficiently filter out oil and impurities, reducing water consumption and energy consumption.



## 针织平幅除油水洗联动单元

# OPEN-WIDTH SPUN-OIL WASHING UNITS FOR KNITTED SYNTHETIC FABRIC

# TKW668-S

简化工艺流程,针织平幅除油水洗机联动单元高智能化与高同步化设计,低张力稳定行机。

该设备针对针织物于定形机预定前的简易除油水洗流程而配置,适用于化纤类针织物的除油水洗流程。

使用该设备进行除油水洗后的织物布面平整光洁,尤其适用于高端针织物的除油水洗作业。

Simplified technical process flow, TKW668-S Open-width Spun-oil Washing Unit is of high intelligence and high synchronization design, with low tension and stable processing features.

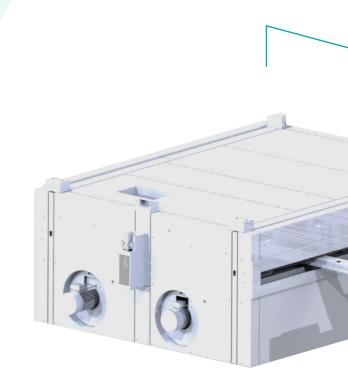
The machine is configured for the mass production of simple spunoil washing process before the stenter for all kinds of knitted synthetic fabric. After the processing, the fabric surface is smooth and tidy, especially suitable for the spun-oil process of high-end knitted synthetic fabric.











高效可调节压力轧车

High Efficiency Adjustable Pressure Squeezer



#### 轧车压力可调且左中右压力均匀性高

The squeezing pressure is adjustable and the pressure uniformity (left, middle and right) is high.

比例阀

Proportional Valve



#### 按生产需求精准自动控制注水量

Accurately and automatically controls the water inlet according to the production requirements.

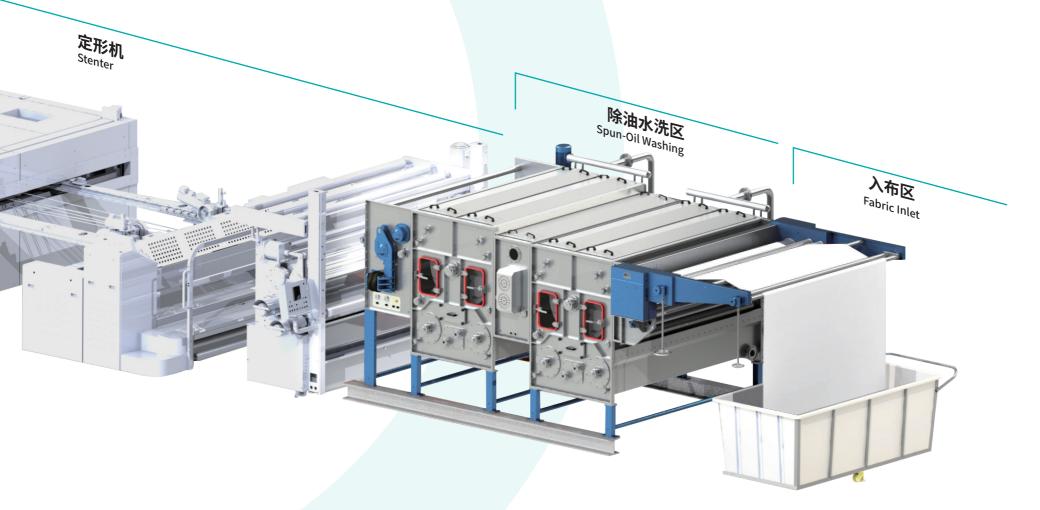
自旋转式刮油器 Self-Rotating Oil

Self-Rotating Oil Scraper



高效刮油,维护简易

Efficient oil scraping and easy maintenance.



## 针织平幅煮漂机

#### **OPEN-WIDTH PRETREATMENT RANGE**

# **TKB661**

针织平幅煮漂机整机高智能化与高同步化设计,低张力稳定行机。

该设备针对针织物的批量前处理煮漂流程配置,适用于棉等纤维素纤维织物的煮漂流程。

使用该设备进行前处理的织物布面平整,白度均匀。纤维渗透性和吸水性好,尤其适合作为高端针织物及敏感布种的前处理作业。

TKB661 Open-width Pretreament Range is of high intelligence and high synchronization design, with low tension and stable processing features.

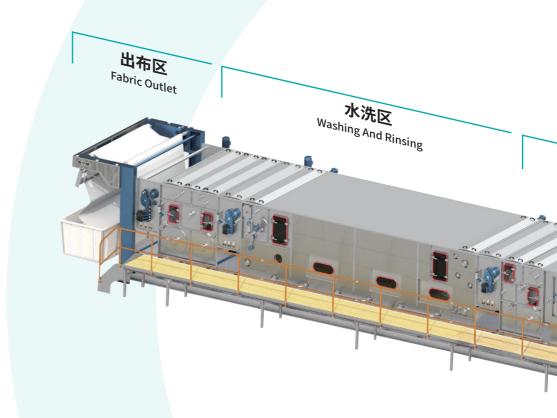
The machine is especially made for the bleaching process of knitted cotton and cellulosic fabric. The fabric treated by this equipment has smooth surface and even whiteness. Fiber permeability and water absorption is good, and is especially suitable for high-end knitted fabrics and sensitive fabric pretreatment management.











**辊床同步传动装置** Roller-Bed Synchronized Driving Device



高质量链条传动及精准控制堆置时间 High quality chain drive with precise dwelling time control.

E+L 蒸箱对中装置 E+L Centering Device Inside The Steamer

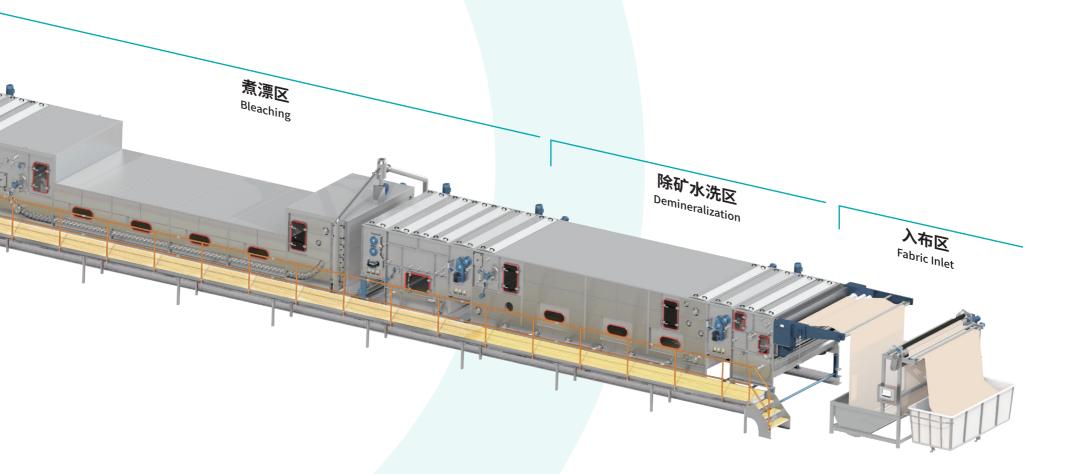


流程经匹配式调校后,其于高温蒸箱中高效作业无忧 After the commissioning to match the process, the device is able to work efficiently even in the high temperature steamer. **定量注料系统** Quantitative Dosing System



按生产需求精准自动控制各药剂注料量

Accurately and automatically control the dosage of each agent according to the requirements.



## 针织平幅丝光机

#### **OPEN-WIDTH MERCERIZING RANGE FOR KNITTED FABRIC**

# **TKM662**

针织平幅丝光机整机高智能化与高同步化设计, 低张力稳定行机。

该设备针对针织全棉等纤维素纤维织物的批量前处理丝光流程而配置。使用 TKM662 进行平幅丝光后可有效提高面料光泽度,使染色耗染料与助剂量减少,染色后色泽鲜亮,垂悬感较好,布面平整,光洁不起球,尤其适用于高端针织物的碱丝光作业。

TKM662 Open-width Mercerizing Range is of high intelligence and high synchronization design, with low tension and stable processing features.

The machine is designed for the mass production of pre-treatment mercerization process of knitted cotton and other cellulose fabric, which can effectively improves the gloss effect of the fabric and save dyes stuffs as well as chemical agents in dyeing process. The fabric surface will be very smooth(anti-pilling) and the color brightness could be enhanced, which is especially suitable for alkali mercerizing of highend knitted fabrics.



#### 智能配碱系统

Intelligent Alkali Dosing System



#### 抗起球布面及低张力传送

Anti-Pilling And Low-Tension Transportation



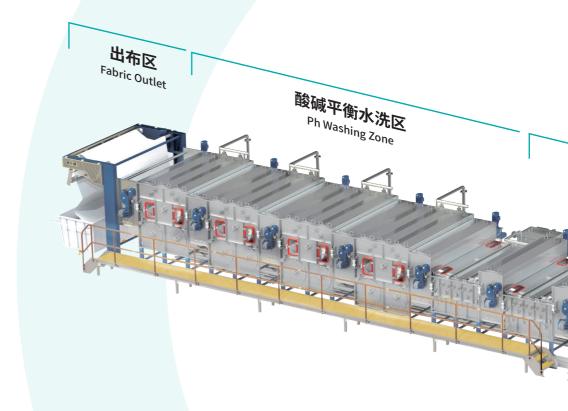
#### 均衡高效渗透及低耗碱量

Even And High-Efficiency Penetration With Low Alkali Consumption



#### 节省染料及能耗

Dye Saving And Energy Saving



瀑布式淡碱喷淋区 Waterfall Style

Alkali Spray Area



产生柔和水流,均匀淋洗布面,配合底部的真空抽吸装置快速降低布面碱浓度

Generate gentle water flow, evenly rinse the fabric surface, and use the vacuum suction device at the bottom to quickly reduce the alkali concentration on the fabric surface.

### 超喂 (-25%~50%) 拉幅丝光区

Overfeeding (-25%~50%) And Mercerizing Area



超喂进布及拉幅丝光

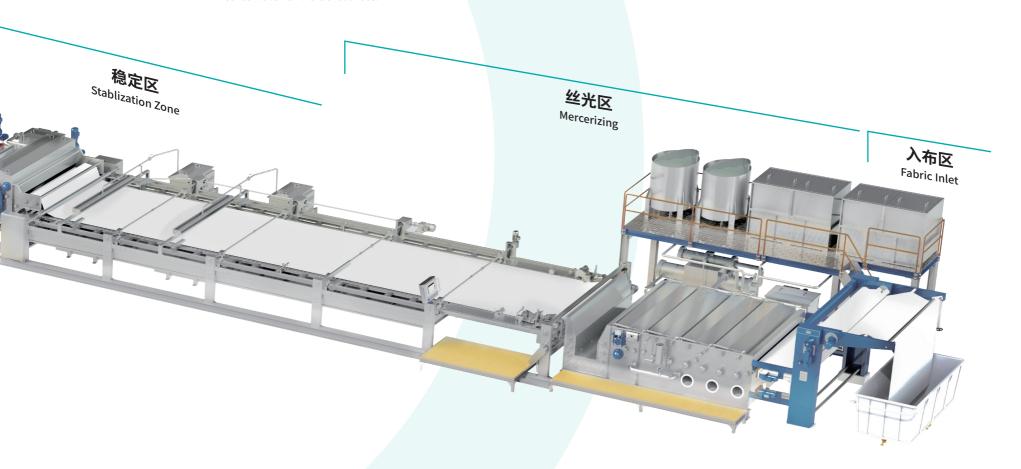
Mercerize the fabric under overfeeding status.





配置大包角丝光辊进行均匀丝光流程

Configure large corner mercerizing roller for uniform mercerizing process.



本说明书中参数、图片仅供参考,本公司保留最终的修改权利而不再另行通知。

The parameters & pictures shown in this catalogue are only for your reference. We reserve the right to modify technologies without prior notice.

电话 (Tel): +86 757 8802 0263 / +86 757 8830 3380

邮箱 (E-mail): sales@texpro-group.com 网站 (Web): www.texpro-group.com



#### 三技精密技术 ( 广东 ) 股份有限公司 TEXPRO PRECISION TECHNOLOGY (GUANGDONG) CO., LTD

地址:广东省佛山市禅城区华宝南路1号

Add: No,1. South Huabao Road, Chancheng District, Foshan, Guangdong, China.

## 广东三技克朗茨机械科技有限公司 TEXPRO & STENTEX MACHINERY TECHNOLOGY CO., LTD.

地址:广东省佛山市三水区中心科技工业区大塘园 A 区 69-2 号 Add: No.69-2, Area A, Datang Park, Central Technology Industrial Zone, Sanshui District, Foshan, Guangdong, China.